



Designation: D6715 – 13 (Reapproved 2020)

Standard Practice for Sampling and Preparation of Fresh or Salt-Preserved (Cured) Hides and Skins for Chemical and Physical Tests¹

This standard is issued under the fixed designation D6715; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This practice covers the sampling and preparation of fresh or salt-preserved (cured) hides for physical and chemical tests. The hides or skins to be tested are grouped into lots. Each lot is randomly sampled in such a manner as to produce a representative sample of that lot. This lot sample may be used to determine compliance of the lot with applicable specification requirements, and on the basis of results, the lot may be accepted or rejected in its entirety.

1.2 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Terminology

2.1 Definitions:

2.1.1 *brine-curing*—preserving by immersing flayed hides into concentrated/saturated salt (sodium chloride) solution until sufficient salt has been absorbed by the hide, thus making it temporarily resistant to bacterial action (cured).

2.1.2 *cure*—commonly used industry reference to salt preservation.

2.1.3 *cured hides (salted hides)*—commonly used industry term for salt-preserved hides.

¹ This practice is under the jurisdiction of ASTM Committee D31 on Leather and is the direct responsibility of Subcommittee D31.02 on Wet Blue.

Current edition approved April 1, 2020. Published April 2020. Originally approved in 2001. Last previous edition approved in 2013 as D6715-13. DOI: 10.1520/D6715-13R20.

2.1.4 *de-haired hide*—a fresh or salt-preserved hide with the hair removed.

2.1.5 *fresh hide*—a recently flayed hide or skin that has not been preserved (such as salt-cured).

2.1.6 *hair-on hide*—a fresh or salt-preserved hide with the hair not removed.

2.1.7 *laboratory terms*—any laboratory terms and definitions employed within this practice are commonly used in normal laboratory practice and require no special comment.

2.1.8 *lot (or batch)*—units of products from a single type, grade, class, size, and composition, manufactured under essentially the same conditions and time.

2.1.8.1 *Discussion*—Fresh or salt-preserved hides in formed lots should be produced from:

(1) Units of product of similar size and type,

(2) Fresh or salt-preserved hides obtained from the same producer (functionally equivalent),

(3) A single product method, or

(4) Sequential production batches.

2.1.9 *salt preservation (cure)*—is defined as the action of applying salt (typically sodium chloride) to flayed hides in order to make them temporarily resistant to degradation by bacterial (enzymatic) action. Typically, this is achieved by either brine-curing or wet-salting (salt-packing).

2.1.10 *salt-preserved (cured) hides*—are defined as hides that have been processed into a condition that makes them temporarily resistant to degradation by bacterial (enzymatic) action. This is achieved by the application of adequate salt (typically sodium chloride) to the hide.

2.1.11 *unit*—an item of fresh or salt-preserved hide in the form in which it is purchased, such as a single hide, skin, or any part thereof.

2.1.12 *wet-salting (salt-pack)*—the action of applying sufficient granular salt (sodium chloride) to flayed hides (normally upon the flesh side) over sufficient time, in order to have the salt absorbed by the hide, making it temporarily resistant to bacterial action (cured).

3. Significance and Use

3.1 The sampling procedures described in this practice have been designed to ensure random sampling of salt-preserved